

# BE, CE, FE, RE Bus Pre-Delivery Inspection Report - Form S00141 Rev. 6/17/08

Model: BE CE FE RE (circle)				SERVICE R.O. NO.			
PLANT:				CUSTOMER & LOCATION:			
PDI FACILITY:				<small>Service Lead Person / Date (Signature certifies that all inspections / PTD repairs are completed satisfactorily)</small>			
VIN:			MILES: (KM)	<b>X</b>		Signature _____ Date _____	
Task #	TASK DESCRIPTION	ACCEPT As Delivered	REWORK Required	Task #	TASK DESCRIPTION	ACCEPT As Delivered	REWORK Required
1.20	Prepare Vehicle for PDI Inspection - Wheel Chocks			13.14	16 & 8-Way Lights - operate with key On and Off		
3.32	IVEST Battery and Alternator Test Successful			13.15	Crossing Gate/ Stop Sign - with key On and Off		
3.40	Batteries, Cables, Cover - routing, tight, greased			13.16	Lights - exterior, instrument panel, interior, sleeper		
3.60	Mud flaps/Fenders - secure, aligned, clears exhaust			13.18	Wheelchair Lift/Door - fit, function, buzzer, light, interlock		
5.10	Route & clip under vehicle - secured, meets specs			13.19	Windshield Wiper / Washer, Windshield - functional		
5.11	Undercoating - no bare spots			13.22	Radio/ CD/ VID/ Speakers - fit, function (as equipped)		
5.12	Body Tie-Down Clips - not hanging loose			13.24	Mirrors - condition, mounting, adjustment		
5.20	Rearmost Drive Shaft U-joints - in-phase, retorque*			13.27	Roof Hatches/ Emergency Doors - function, buzzers		
5.30	Shock Absorbers/ Bump Stops - secure			13.28	Windows - open/ close properly - no damage		
5.35	Slack Adjusters (Stroke <1.75" Std, <2.0" LS)			13.29	Child Check System - function, decal(s)		
5.36	Drive Shaft Guards - secure, aligned			13.31	Interior components & floor mat - condition, secure		
5.40	Center Bearings - alignment - square and tight			13.36	Passenger Seats/Restraints - installation condition		
5.45	Exhaust - secure, position, tailpipe end location			13.39	Driver's Seat/ Restraints - secure, condition, functional		
5.50	Air Tank Drain Valves - activate			13.52	Auxiliary Coolant Heater - functions, secure		
5.76	Trans cooler line connector gage clips - (2) installed			13.55	Engine Cover Fit - FE only		
5.80	Cotter keys / lock tabs spread - steering / brakes			13.58	Clear Inactive Fault Codes		
5.85	Starter, Ground connections - tight, greased			13.61	Gauges sweep/ Dash Warning Lights ON then OFF		
5.92	Joints lubricated - verify zerks and doors lubed			13.64	Starter only Cranks in N, P, or with Clutch depressed		
7.10	Chassis Air Suspension Ride Height (set to spec)			15.10	Hydraulic Brake Fluid Level - in range		
7.35	Drive Axle Oil Level FULL (ALL drive axles)			15.20	Automatic Transmission Fluid Level - in COLD range		
7.45	Wheel Lug Nuts - retorque to 450 - 500 lb-ft			15.30	Power Steering Fluid Level - in COLD range		
7.55	Tires - proper inflation, valve stem caps are tight			15.40	Coolant Level - above mid range/ lower view eye		
7.60	Front Hub and/or Lift Axle Oil Level - in range			17.00	ROAD TEST - Achieve 55 mph (88 kph) ~20 minutes		
7.70	Compartments - keys, latches, lights, hinges, aligned			17.05	Bump Track + Dyno or Road Test - No Concerns		
9.10	Tow Hooks/ Loops/ Pins - present, secure			17.13	Parking Brake - holds, releases		
9.20	Remove protective coverings, tags, tape			17.22	Brake warning light, buzzer, motor, air brake tests		
9.31	Exterior paint, components - condition, fit per B9.31			17.25	Gear Selector/ Switches - functional		
9.40	Windshield and glass - no damage			17.31	Horn & Steering Wheel Switches - functional		
9.50	Hood fit - secured, good alignment			17.32	Hand Throttle/ Cruise Control - functional		
11.10	Steering Shaft Pinch Bolts - both torqued-off			17.40	Gauges and Warning Lamps - functional, no warnings		
11.15	Air Filter Snorkel Boot - fully attached			17.43	Engine, Transmission, Brakes, Steering - performance		
11.20	Turbo downpipe - secure, no contact with hardware			17.58	Steering Wheel Alignment - straight per spec		
11.25	Alternator Connections - tight, greased			17.64	Wind noise minimal - no leaking body seals		
11.30	Underhood route and clip - secure, meets specs			17.67	Climate Controls - Fan Speed, Temperature, Ducts		
11.35	Underhood wire connections - latched / tight			17.76	Optional Accessories - performance, programming		
11.40	Underhood hose clamps - tight, position			17.77	Optional Accessories - performance		
11.46	RE Bus Engine drive belt(s) - alignment, tension			17.79	Body switches - functional		
11.50	Engine Oil Level - in upper half of range			19.10	Hot Coolant Level - MAX +/- 1" or above lower view eye		
11.55	Washer Fluid Level - over half full			19.40	Automatic Transmission Fluid Level - in HOT range		
11.60	Open all coolant/ heater valves			19.60	No Fluid, Exhaust or Air Leaks - entire vehicle		
13.10	2 Keys, 2 Fuel Cap Keys, and Keyless Entry work			19.70	Fault Codes - check and record		
13.11	Fire Extinguisher/ Reflector Kit - fit, secured, full			21.70	Add Comments to PDI Report		
13.12	First Aid Kit/ Body Fluid Kit - location, contents						
13.13	Doors - adjusted and work properly						
Task #	COMMENTS - Rework R.O. # <small>1. Explain rework performed as part of PDI. 2. Explain PTD or other warranty rework required.</small>			Task #	COMMENTS (continued)		
	Additional R.O. NO.s				Additional R.O. NO.s		
INITIALS / CLOCK NUMBERS				INITIALS / CLOCK NUMBERS			
Inspector 1	Inspector 3	Inspector 2	Inspector 4	Technician 1	Technician 3	Technician 2	Technician 4
<small>The INITIALS and CLOCK NUMBER of the Inspector certifies that this vehicle has been thoroughly inspected in accordance with applicable procedures required by Navistar, Inc.'s Pre-Delivery Inspection Master Instruction Manual. Inspection Report must remain with vehicle until all applicable repairs are completed. The INITIALS and CLOCK NUMBER of the Repair Technician certifies that all quality defects noted by the Inspector have been corrected in accordance with applicable procedures and specifications required by Navistar, Inc. The SIGNATURE of the Service Lead Person certifies that the PDI facility warrants all information and repairs denoted on this form have been completed in accordance with the Pre-Delivery Inspection Master Instruction Manual, Navistar, Inc. recommended practices, and associated R.O.s. Lack of information on any line item is accepted to mean that it has been verified and found to be correct. This form should be stored in the PDI facility file location.</small>							